

## ABSTRACT OF THE DISCLOSURE

The present invention relates to a hand piece used for vacuum suction type dermabrasion apparatus. The hand piece includes a replaceable dermabrasion tip installed into a tubular housing. The dermabrasion tip consists of a cylindrical upper stage and a cylindrical lower stage, the upper has a smaller diameter than the lower stage and an abrasiye surface formed on the upper surface of the upper stage, and the lower stage has a diameter generally fitting to the diameter of the hollow and a plurality of suction holes are formed through the lower stage around the periphery of the upper stage.